



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4150-041
Job Sheet 173531



Part No: D4150-041

Job Qty: 10 ea

Part Name: Attachment Arm Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/2/18

Job Tracking No:

Due Date: 3/9/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP Rev:A 10.06.24 new issue DD verf:EC IPP Rev:B 10.07.22 as per revB DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	10 Ea	3/8/18	3/8/18	0.00	0.00	Start Up Small Fab-3		APR 03 2018
100	Small Fab	10 pcs	3/9/18	3/9/18	0.00	0.29	Small Fab-6		APR 03 2018
110	QC	10 pcs	3/9/18	3/9/18	0.00	0.00	QC5		APR 03 2018
120	Packaging	10 pcs	3/9/18	3/9/18	0.00	0.00	Packaging3-2		APR 04 2018
130	QC21-SA	10 Ea	3/9/18	3/9/18	0.00	0.00	QC21		APR 04 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3C13A	Bolt	20 Ea (2 ea)	90-Start up Operation	50541241
D4150-1	Arm	10 Ea (1 ea)	90-Start up Operation	5057118
D4150-3	Arm Plate	20 Ea (2 ea)	90-Start up Operation	5053254250 50342X8
MS21043-3	Nut	20 Ea (2 ea)	90-Start up Operation	501682
NAS1149C0332R	Washer	40 Ea (4 ea)	90-Start up Operation	5049837

APR 04 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	AN3C13A	20	149	0
	D4150-1	10	20	0
	D4150-3	20	28	0
	MS21043-3	20	1,043	0
	NAS1149C0332R	40	7,142	0

2175

Part Specifications

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Container No: S057856



Part: D4150-041

Job No: 173531

Serial No/Batch: S057856

Revision:

Inspector:



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Container View (Active) - Master Unit Containers

Master Unit No	Container No	Part No	Part Name	From Container	Current Location	Quantity
002175	S057638	AN3C13A	Bolt	s044184	ST349	20
002175	S030342	D4150-3	Arm Plate	S030335	ST081	8
002175	S057637	D4150-3	Arm Plate	S053254	ST081	12
002175	S057636	MS21043-3	Nut	s016882	ST302	20
002175	S057635	NAS1149C0332R	Washer	s049837	ST266	40

Note: Ad hoc query view of Part.dbo.Container where Container.Active = 1.

D4150-1 S057118

Plex 4/3/18 9:32 AM rt - quiron.sonia